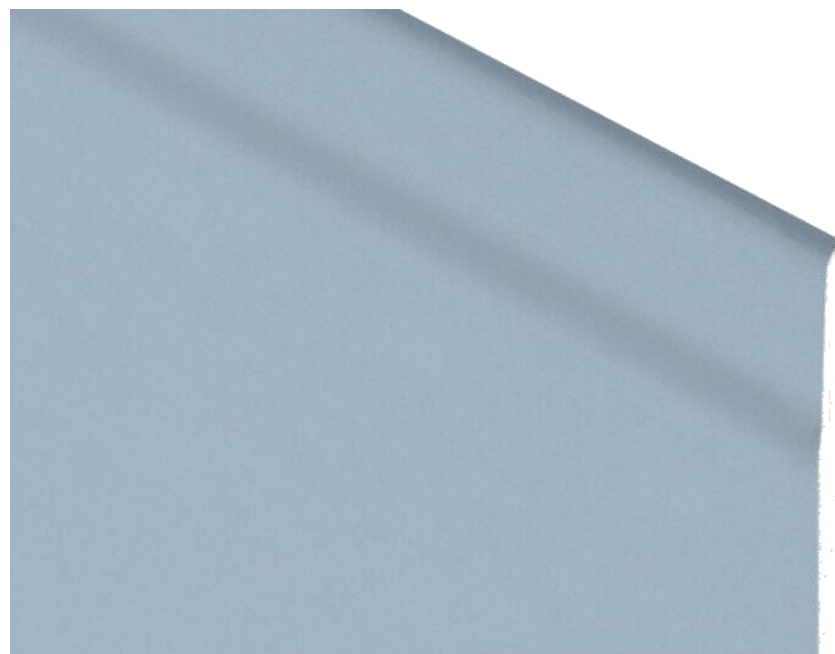




ENVIRONMENTAL PRODUCT DECLARATION IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Siniat LaPlura Classic (DEFH1IR, GKFI) 12,5 mm

Etex Building Performance GmbH



EPD HUB, HUB-1551

Publishing date 21 June 2024, last updated on 21 June 2024, valid until 21 June 2029.

GENERAL INFORMATION

MANUFACTURER

Manufacturer	Etex Building Performance GmbH
Address	Scheifenkamp 16, 40878 Ratingen, Germany
Contact details	mail.bp.de@etexgroup.com
Website	https://www.siniat.de

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR version 1.0, 1 Feb 2022 EN 17328 Complementary Product Category Rules for Gypsum-based Construction Products
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with options, A4-B7, and modules C1-C4, D
EPD author	Julien Soulhat, Sustainability Technical Manager, Etex Building Performance International sas.
EPD verification	Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal certification <input checked="" type="checkbox"/> External verification
EPD verifier	Magaly González Vázquez, as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	LaPlura Classic (DEFH1IR, GKFi) 12,5 mm
Additional labels	
Product reference	
Place of production	Siniat-Werk Hartershofen, Am Gipswerk 300, 91628 Steinsfeld, Germany.
Period for data	from January 1st 2022 to Decembre 31st 2022.
Averaging in EPD	No averaging
Variation in GWP-fossil for A1-A3	n/a

ENVIRONMENTAL DATA SUMMARY

Declared unit	1m ² of board 12,5mm thick
Declared unit mass	12.8 kg
GWP-fossil, A1-A3 (kgCO ₂ e)	2,57
GWP-total, A1-A3 (kgCO ₂ e)	0,668
Secondary material, inputs (%)	16.9
Secondary material, outputs (%)	100
Total energy use, A1-A3 (kWh)	13.5
Total water use, A1-A3 (m ³ e)	0.03

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

Etex Building Performance GmbH is part of the global Etex Group of Companies, which operates across Europe, Africa, Near & Middle East and South America. Etex Building Performance GmbH manufactures drywall products and systems for partitions, ceilings, wall linings and external sheathing purposes under the Siniat brand. Our products are used by small builders through to some of the most acclaimed architects and construction companies in the country.

PRODUCT DESCRIPTION

LaPlura Classic is made of aerated calcium sulphate di-hydrate with fillers, glass fibres, wood fibres (~5% of dry mass) and hydrophobic additives enclosed inside liners made from recycled wastepaper with bound edges. Core and papers are bonded with starch.

LaPlura Classic is a gypsum hard board which offer an alternative to traditional gypsum fibreboards. Made from high-density gypsum core reinforced with wood fibres, the board is stronger, harder and heavier than other plasterboards, giving greater impact and pull-out resistance.

LaPlura Classic combines fire, moisture and impact resistance and provides a superior finish. It has been designed to improve durability in busy, high traffic areas which are intensively used, or prone to abnormal or rough use including schools, hospitals and hotel corridors.

The 12,5mm LaPlura Classic complies to DIN EN 520 type D E F H1 I R.

This EPD covers the 12,5mm LaPlura Classic manufactured and marketed in Germany.

Further information can be found at <https://www.siniat.de>.

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass- %	Material origin
Metals	0%	-
Minerals	91,2%	Germany
Fossil materials	0,6%	Germany and UE
Bio-based materials	8,2%	Germany

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0.546
Biogenic carbon content in packaging, kg C	0.0675

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1m ² of board 12,5mm thick
Mass per declared unit	12,8 kg
Functional unit	1m ² of board to be installed on a frame.
Reference service life	50 years

SUBSTANCES, REACH - VERY HIGH CONCERN

Substances of very high concern	EC	CAS
n/a		
n/a		
n/a		
n/a		

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR.

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

The bulk of the natural gypsum (60%+) used in the manufacturing process is sourced from local open mine quarries within 30 km maximum from the plant. Moreover, 100% of production waste is recycled and sent back into the process. Additionally, pre-consumer recycled gypsum from third parties as well as post-consumer recycled gypsum (from jobsite demolition wastes) and synthetic gypsum from powerplants are used in the process.

Transport for raw materials considers the distance from the extraction or manufacturing location of the raw material to the production plant and the modelling of the relevant transportation type (e.g. bulk sea fret, road lorry, train, ...) for each raw material.

Transport assumption has also been made to take into account the impact of the transport of diesel and propane which are delivered by road lorries to the plant.

Regarding the energy used: 1) propane is sourced from local dealers from domestic production (e.g natural gas processing, oil refining operations), 2) diesel is also sourced from local dealers and is manufactured in German refinery compounds, 3) natural gas comes within a mix of German production, pipeline import from eastern countries or liquefied Natural Gas (LNG) import, 4) 100% of the electricity used in the manufacturing plant is sourced from a renewable source (hydropower).

Plant specific manufacturing waste data is reported by each manufacturing location into the Etex internal information system. Based on this data, a representative production loss ratio for each plant was considered in the LCA. Manufacturing wastes are of the following types: 1) Plasterboard wastes generated on the production lines and sent outside the plant to specialize partners for treatment and recycling, 2) Paper wastes coming from paper rolls feeding the production line with front and back paper liner, sent outside the plant to specialize partners for treatment and recycling.

No process liquid water is released to the environment whereas water vapour is released in the atmosphere during calcination and drying.

The transport assumptions for Manufacturing wastes are based on the following principle: 1) transportation distances are calculated taking into account the address of the plant where the waste is generated and the address of the third party location where the waste is treated

(Googlemap has been used for the determination the transportation distances), 2) the transport method reflects the actual type of transport used to convey the wastes to third party location (i.e. road transport).

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

Plasterboard products are delivered by road from the manufacturing location to stockists and construction sites across Germany. The average delivery distance considered in this study is 100 km.

The two most common installation uses for the Siniat plasterboards are in metal framing partitions and ceilings. There are a variety of building systems and components used to deliver the required performance characteristics and which are outside the scope of this declaration. Therefore, for simplification purposes, only an installation energy of 0,0025 kWh/FU has been considered (which corresponds to the energy consumed by specific handling and lifting equipments), whereas no installation resources, nor installation waste, nor any other emissions during installation have been considered.

All packaging material are collected and recycled at customer location as certified by our external partner. This ensures that packaging is collected from the company's customers by our disposal partners, that the collected packaging is recycled and that all requirements according to the Packaging Act are met. According to the agreement, packaging materials are licensed through our partners for the period from January 1, 2022 to December 31, 2022.

PRODUCT USE AND MAINTENANCE (B1-B7)

The product has a reference service life as stated above, providing the product is installed as per Etex Building Performance GmbH recommendations. In such case, the product will last during its life of use

without any requirements for maintenance, repair, replacement or refurbishment throughout this period, providing normal and no accidental conditions of usage are encountered. The product will also not need any operational energy nor operational water to fulfill its duty, once installed in the building.

Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-C4, D)

At end of life, the boards are considered to be removed manually and transported by truck to a recycling plant (100% of the product goes to recycling) in scenario #1 or to a landfill (100% of the product goes to landfill in scenario #2). Module C2 is calculated at 50km for each scenario.

No energy has been considered for C1 as it has been assumed that demolition is carried out without power tools or is using negligible amounts of energy.

The LCA results for scenario #1 and #2 are shown in the results table below.

MANUFACTURING PROCESS

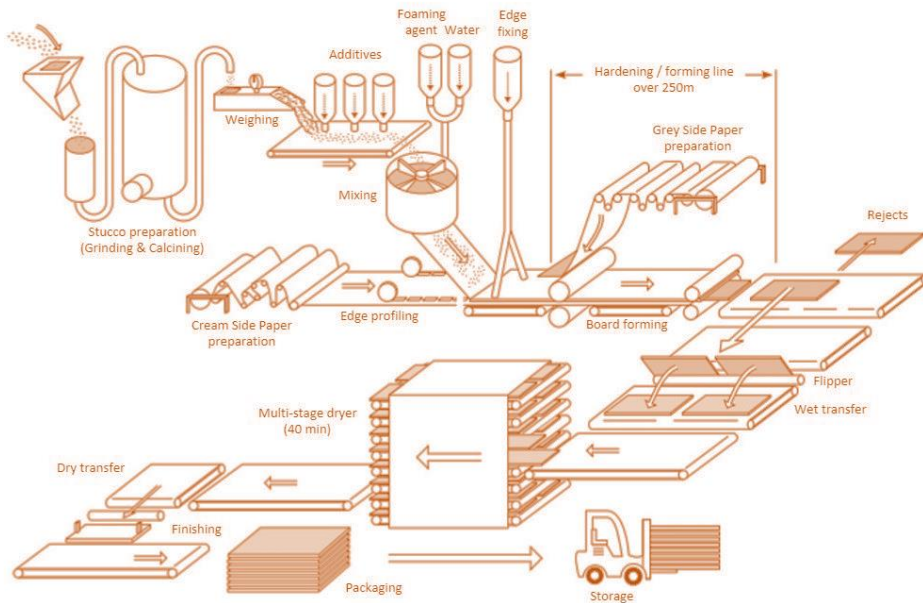
DESCRIPTION

Gypsum is stored in silos than first milled and calcined to plaster by heating to around 160 Celsius. The plaster is then mixed with additives, wood fibres and water to form a slurry in which the rehydration back to gypsum begins. The slurry is introduced between the face and back paper liners in a forming process which defines board thickness and width. During plaster setting over several minutes a high strength mechanical bond forms at the gypsum/ paper interface.

Excess water is removed from boards by passing them through a fan-assisted oven for around 40 minutes. During drying starch migrates to the surface of the gypsum core, adding further strength by means of a

chemical bond. Dried boards are cut to size and then packed for storage and distribution.

See below the manufacturing process flow diagram:



Plasterboard is manufactured using state-of-the-art production equipment to rigorous quality assurance standards complying with the ISO 9001 standard. Environmental management of the manufacturing process is certified to ISO 14001.

The product is manufactured at the Hartershofen plant.

PROCESS FLOW DIAGRAM



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging materials	No allocation
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

AVERAGES AND VARIABILITY

Type of average	No averaging
Averaging method	Not applicable
Variation in GWP-fossil for A1-A3	n/a %

This EPD covers the 12,5 mm Siniat LaPlura Classic 12,5 mm thick board produced in Hartershoffen. The product is manufactured with 1250mm of panel width. The LCA calculation has been carried out for the product on its specific production line.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2/1	C2/2	C3/1	C3/2	C4/1	C4/2	D/1	D/2
GWP – total ¹⁾	kg CO ₂ e	-1,35E+00	8,51E-02	1,93E+00	6,68E-01	1,21E-01	8,49E-03	0	0	0	0	0	0	0	0	1,13E-01	1,13E-01	1,98E+00	0,00E+00	0,00E+00	1,89E+00	-8,67E-01	-2,53E-01
GWP – fossil	kg CO ₂ e	4,68E-01	8,50E-02	2,02E+00	2,57E+00	1,21E-01	8,12E-04	0	0	0	0	0	0	0	0	1,13E-01	1,13E-01	1,53E-01	0,00E+00	0,00E+00	7,00E-02	4,68E-03	-1,61E-02
GWP – biogenic	kg CO ₂ e	-1,82E+00	2,40E-07	-8,66E-02	-1,91E+00	0,00E+00	7,68E-03	0	0	0	0	0	0	0	0	0,00E+00	0,00E+00	1,82E+00	0,00E+00	0,00E+00	1,82E+00	-8,72E-01	-2,37E-01
GWP – LULUC	kg CO ₂ e	4,35E-03	3,34E-05	2,07E-04	4,59E-03	4,69E-05	3,49E-07	0	0	0	0	0	0	0	0	4,73E-05	4,73E-05	3,57E-05	0,00E+00	0,00E+00	6,61E-05	-2,19E-05	-1,83E-05
Ozone depletion pot.	kg CFC ₁₁ e	8,88E-08	1,98E-08	3,03E-07	4,11E-07	2,84E-08	1,52E-10	0	0	0	0	0	0	0	0	2,44E-08	2,44E-08	4,71E-08	0,00E+00	0,00E+00	2,83E-08	3,45E-09	-1,78E-09
Acidification potential	mol H ⁺ e	4,05E-03	2,74E-04	2,07E-03	6,40E-03	3,93E-04	3,60E-06	0	0	0	0	0	0	0	0	3,33E-04	3,33E-04	3,64E-01	0,00E+00	0,00E+00	6,58E-04	-2,51E-04	-1,32E-04
EP-freshwater ²⁾	kg Pe	6,39E-05	7,21E-07	3,99E-06	6,86E-05	1,02E-06	1,11E-08	0	0	0	0	0	0	0	0	9,58E-07	9,58E-07	1,28E-06	0,00E+00	0,00E+00	7,33E-07	-1,19E-06	-1,14E-06
EP-marine	kg Ne	1,85E-03	5,98E-05	6,11E-04	2,52E-03	8,64E-05	9,66E-07	0	0	0	0	0	0	0	0	6,64E-05	6,64E-05	5,64E-04	0,00E+00	0,00E+00	2,28E-04	-5,60E-05	-5,60E-05
EP-terrestrial	mol Ne	1,20E-02	6,63E-04	6,67E-03	1,93E-02	9,59E-04	1,04E-05	0	0	0	0	0	0	0	0	7,38E-04	7,38E-04	6,22E-03	0,00E+00	0,00E+00	2,50E-03	-1,17E-03	-5,37E-04
POCP (“smog”) ³⁾	kg NMVOCe	3,65E-03	2,55E-04	2,25E-03	6,16E-03	3,71E-04	3,30E-06	0	0	0	0	0	0	0	0	2,77E-04	2,77E-04	2,42E-02	0,00E+00	0,00E+00	7,29E-04	-1,23E-04	-1,32E-04
ADP-minerals & metals ⁴⁾	kg Sbe	4,11E-04	2,19E-07	5,85E-07	4,12E-04	2,94E-07	1,18E-08	0	0	0	0	0	0	0	0	4,00E-07	4,00E-07	5,96E-07	0,00E+00	0,00E+00	1,61E-07	-3,93E-04	-1,24E-07
ADP-fossil resources	MJ	6,94E+00	1,32E+00	3,42E+01	4,25E+01	1,89E+00	1,07E-02	0	0	0	0	0	0	0	0	1,64E+00	1,64E+00	3,47E+00	0,00E+00	0,00E+00	1,92E+00	5,38E-03	-2,69E-01
Water use ⁵⁾	m ³ e depr.	5,22E-01	5,88E-03	6,18E-01	1,15E+00	8,44E-03	7,97E-05	0	0	0	0	0	0	0	0	7,24E-03	7,24E-03	5,65E-02	0,00E+00	0,00E+00	6,09E-03	-6,82E-03	-1,34E-03

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2/1	C2/2	C3/1	C3/2	C4/1	C4/2	D/1	D/2
Particulate matter	Incidence	8,62E-08	9,29E-09	1,75E-08	1,13E-07	1,37E-08	8,36E-11	0	0	0	0	0	0	0	0	8,99E-09	8,99E-09	4,06E-07	0,00E+00	0,00E+00	1,32E-08	9,10E-08	-6,40E-09
Ionizing radiation ⁶⁾	kBq U235e	3,64E-02	6,29E-03	2,47E-02	6,74E-02	9,05E-03	5,92E-05	0	0	0	0	0	0	0	0	7,66E-03	7,66E-03	3,15E-02	0,00E+00	0,00E+00	8,68E-03	-4,33E-03	-3,79E-03
Ecotoxicity (freshwater)	CTUe	4,12E+01	1,18E+00	2,76E+00	4,51E+01	1,68E+00	1,66E-02	0	0	0	0	0	0	0	0	1,50E+00	1,50E+00	7,40E+01	0,00E+00	0,00E+00	1,25E+00	-2,46E+01	-6,66E-01
Human toxicity, cancer	CTUh	1,34E-09	2,94E-11	2,96E-10	1,66E-09	4,11E-11	7,01E-13	0	0	0	0	0	0	0	0	4,23E-11	4,23E-11	3,80E-10	0,00E+00	0,00E+00	3,13E-11	-1,62E-11	-1,77E-11
Human tox. non-cancer	CTUh	1,20E-08	1,12E-09	2,29E-09	1,54E-08	1,62E-09	1,63E-11	0	0	0	0	0	0	0	0	1,36E-09	1,36E-09	1,72E-08	0,00E+00	0,00E+00	8,18E-10	-5,57E-10	-5,22E-10
SQP ⁷⁾	-	8,31E+01	1,44E+00	7,52E+00	9,21E+01	2,17E+00	1,19E-02	0	0	0	0	0	0	0	0	1,15E+00	1,15E+00	6,97E+00	0,00E+00	0,00E+00	4,10E+00	-5,01E+00	-5,36E+00

6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2/1	C2/2	C3/1	C3/2	C4/1	C4/2	D/1	D/2
Renew. PER as energy ⁸⁾	MJ	5,07E+00	1,49E-02	2,36E+00	7,45E+00	2,13E-02	1,43E-02	0	0	0	0	0	0	0	0	1,95E-02	1,95E-02	3,36E-01	0,00E+00	0,00E+00	1,67E-02	-1,05E+00	-1,01E+00
Renew. PER as material	MJ	1,88E+01	0,00E+00	7,71E-01	1,95E+01	0,00E+00	-7,96E-02	0	0	0	0	0	0	0	0	0,00E+00	0,00E+00	-1,88E+01	0,00E+00	0,00E+00	-1,88E+01	8,07E+00	1,28E+00
Total use of renew. PER	MJ	2,38E+01	1,49E-02	3,13E+00	2,70E+01	2,13E-02	-6,53E-02	0	0	0	0	0	0	0	0	1,95E-02	1,95E-02	-1,84E+01	0,00E+00	0,00E+00	-1,87E+01	7,03E+00	2,69E-01
Non-re. PER as energy	MJ	5,56E+00	1,32E+00	3,42E+01	4,11E+01	1,89E+00	1,07E-02	0	0	0	0	0	0	0	0	1,64E+00	1,64E+00	3,47E+00	0,00E+00	0,00E+00	1,92E+00	2,96E-03	-2,71E-01
Non-re. PER as material	MJ	1,37E+00	0,00E+00	4,57E-02	1,41E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	0	0,00E+00	0,00E+00	-1,37E+00	0,00E+00	0,00E+00	-1,37E+00	2,96E+00	5,38E-01
Total use of non-re. PER	MJ	6,93E+00	1,32E+00	3,42E+01	4,25E+01	1,89E+00	1,07E-02	0	0	0	0	0	0	0	0	1,64E+00	1,64E+00	2,10E+00	0,00E+00	0,00E+00	5,52E-01	2,96E+00	2,67E-01
Secondary materials	kg	2,17E+00	3,75E-04	6,76E-03	2,17E+00	5,24E-04	6,77E-06	0	0	0	0	0	0	0	0	5,47E-04	5,47E-04	1,99E-03	0,00E+00	0,00E+00	4,03E-04	-2,81E-03	-2,87E-03
Renew. secondary fuels	MJ	1,19E-03	3,94E-06	2,33E-02	2,45E-02	5,29E-06	4,21E-08	0	0	0	0	0	0	0	0	7,09E-06	7,09E-06	4,50E-05	0,00E+00	0,00E+00	1,05E-05	-7,14E-04	-7,08E-04
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m ³	1,84E-02	1,69E-04	1,45E-02	3,31E-02	2,44E-04	2,32E-06	0	0	0	0	0	0	0	0	1,95E-04	1,95E-04	4,01E-03	0,00E+00	0,00E+00	2,10E-03	-1,33E-04	-7,28E-06

8) PER = Primary energy resources.

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2/1	C2/2	C3/1	C3/2	C4/1	C4/2	D/1	D/2
Hazardous waste	kg	5,29E-02	1,76E-03	7,96E-03	6,26E-02	2,49E-03	3,05E-05	0	0	0	0	0	0	0	0	2,37E-03	2,37E-03	1,92E-02	0,00E+00	0,00E+00	0,00E+00	-4,54E-04	-3,20E-04
Non-hazardous waste	kg	6,84E-01	2,87E-02	1,45E-01	8,57E-01	4,09E-02	6,00E-04	0	0	0	0	0	0	0	0	3,78E-02	3,78E-02	1,15E+01	0,00E+00	0,00E+00	1,33E+01	-3,32E-02	-3,07E-02
Radioactive waste	kg	1,77E-05	8,87E-06	2,46E-05	5,12E-05	1,27E-05	6,87E-08	0	0	0	0	0	0	0	0	1,09E-05	1,09E-05	2,43E-05	0,00E+00	0,00E+00	0,00E+00	4,48E-07	-1,45E-06

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2/1	C2/2	C3/1	C3/2	C4/1	C4/2	D/1	D/2
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	0,00E+00	0,00E+00	2,55E-01	2,55E-01	0,00E+00	1,35E-01	0	0	0	0	0	0	0	0	0,00E+00	0,00E+00	1,33E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2/1	C2/2	C3/1	C3/2	C4/1	C4/2	D/1	D/2
Global Warming Pot.	kg CO ₂ e	4,63E-01	8,42E-02	1,99E+00	2,53E+00	1,20E-01	8,43E-04	0	0	0	0	0	0	0	0	1,12E-01	1,12E-01	1,50E-01	0,00E+00	0,00E+00	6,85E-02	4,49E-03	-1,63E-02
Ozone depletion Pot.	kg CFC ₁₁ e	9,92E-08	1,57E-08	2,65E-07	3,80E-07	2,25E-08	1,21E-10	0	0	0	0	0	0	0	0	1,93E-08	1,93E-08	3,74E-08	0,00E+00	0,00E+00	2,24E-08	2,69E-09	-1,43E-09
Acidification	kg SO ₂ e	2,91E-03	2,23E-04	1,62E-03	4,75E-03	3,19E-04	2,84E-06	0	0	0	0	0	0	0	0	2,73E-04	2,73E-04	3,33E-01	0,00E+00	0,00E+00	4,97E-04	-1,45E-04	-9,37E-05
Eutrophication	kg PO ₄ ³ e	2,25E-03	4,87E-05	3,39E-04	2,64E-03	6,97E-05	1,15E-06	0	0	0	0	0	0	0	0	6,01E-05	6,01E-05	2,63E-04	0,00E+00	0,00E+00	1,07E-04	-7,21E-05	-5,28E-05
POCP ("smog")	kg C ₂ H ₄ e	1,83E-04	1,03E-05	1,32E-04	3,26E-04	1,47E-05	1,47E-07	0	0	0	0	0	0	0	0	1,35E-05	1,35E-05	1,33E-02	0,00E+00	0,00E+00	2,08E-05	-6,14E-06	-7,50E-06
ADP-elements	kg Sbe	7,83E-06	2,13E-07	5,74E-07	8,62E-06	2,86E-07	1,17E-08	0	0	0	0	0	0	0	0	3,91E-07	3,91E-07	5,78E-07	0,00E+00	0,00E+00	1,58E-07	-2,12E-07	-1,21E-07
ADP-fossil	MJ	6,93E+00	1,32E+00	3,42E+01	4,25E+01	1,89E+00	1,07E-02	0	0	0	0	0	0	0	0	1,64E+00	1,64E+00	3,47E+00	0,00E+00	0,00E+00	1,92E+00	5,60E-03	-2,69E-01

ENVIRONMENTAL IMPACTS – GWP-GHG - THE INTERNATIONAL EPD SYSTEM

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2/1	C2/2	C3/1	C3/2	C4/1	C4/2	D/1	D/2
GWP-GHG ⁹⁾	kg CO ₂ e	4,68E-01	8,50E-02	2,02E+00	2,57E+00	1,21E-01	8,12E-04	0	0	0	0	0	0	0	0	1,13E-01	1,13E-01	1,53E-01	0,00E+00	0,00E+00	7,00E-02	4,68E-03	-1,61E-02

9) This indicator includes all greenhouse gases excluding biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product as defined by IPCC AR 5 (IPCC 2013). In addition, the characterization factors for the flows - CH₄ fossil, CH₄ biogenic and Dinitrogen monoxide - were updated in line with the guidance of IES PCR 1.2.5 Annex 1. This indicator is identical to the GWP-total of EN 15804:2012+A2:2019 except that the characterization factor for biogenic CO₂ is set to zero.

ENVIRONMENTAL IMPACTS – BEPALINGSMETODE, NETHERLANDS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2/1	C2/2	C3/1	C3/2	C4/1	C4/2	D/1	D/2
Shadow price	€	1,52E-01	1,09E-02	1,39E-01	3,02E-01	1,56E-02	1,68E-04	0	0	0	0	0	0	0	0	1,35E-02	1,35E-02	1,12E+01	0,00E+00	0,00E+00	1,15E-02	-2,61E-03	-3,87E-03
Terrestrial ecotoxicity	DCB eq	1,69E-02	2,54E-04	6,34E-04	1,78E-02	3,65E-04	1,21E-05	0	0	0	0	0	0	0	0	3,12E-04	3,12E-04	1,64E-03	0,00E+00	0,00E+00	1,91E-04	-1,96E-04	-2,03E-04
Seawater ecotoxicity	DCB eq	2,40E+02	1,36E+01	3,22E+01	2,86E+02	1,94E+01	1,55E-01	0	0	0	0	0	0	0	0	1,71E+01	1,71E+01	9,25E+04	0,00E+00	0,00E+00	1,21E+01	-6,41E+00	-5,39E+00
Freshwater ecotoxicity	DCB eq	1,35E-02	1,48E-03	2,28E-03	1,73E-02	2,14E-03	1,59E-05	0	0	0	0	0	0	0	0	1,71E-03	1,71E-03	2,41E-02	0,00E+00	0,00E+00	1,19E-03	-3,74E-04	-5,36E-04
Human ecotoxicity	DCB eq	7,86E-01	4,23E-02	2,63E-01	1,09E+00	6,14E-02	9,63E-04	0	0	0	0	0	0	0	0	4,83E-02	4,83E-02	6,64E+00	0,00E+00	0,00E+00	4,11E-02	-1,04E-02	-1,78E-02
EEE	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
ETE	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
ADP Fossil Fuels	kg Sbe	3,33E-03	6,34E-04	1,65E-02	2,04E-02	9,09E-04	5,13E-06	0	0	0	0	0	0	0	0	7,88E-04	7,88E-04	1,67E-03	0,00E+00	0,00E+00	9,22E-04	2,69E-06	-1,29E-04

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliance with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? [Read more online](#)

This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Magaly González Vázquez, as an authorized verifier acting for EPD Hub Limited

21.06.2024

